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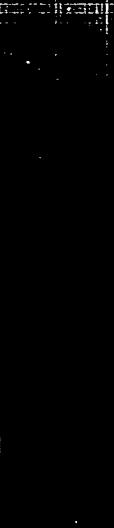
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DESCRIPTORS: \*Fuels, \*Gases, \*Oxygen, \*Cutting  
torches, \*Acetylenes, \*Propanes, \*Hydrogen, Effect-  
iveness, Combustion, Oxidation, Thermodynamics,  
Design, Economics.

The application of various fuel gases to flame cutting  
was subjected to a critical examination, and from their  
combustion properties and their behavior during cutting,  
a quantitative evaluation was worked up. It was shown  
that the properties of the gases exert an important in-  
fluence not only on the preheating, but also on the heat  
balance of the whole cutting process and, therefore, on  
(Machinery--Manufacturing. TT, v. 9, no. 11) (over)

I. Title: City gas  
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Office of Technical Services

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DESCRIPTORS: *Stresses, Mathematical analysis, *Welds, Steel, *Annealing, *Heat treatment, *Ship structural components, Storage tanks, *Containers, Furnaces, *Industrial equipment, Construction, Measurement.		
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DESCRIPTORS: \*Oxygen, \*Cutting torches, Machine  
tools, Construction, Design, Cutting tools.

Mechanized oxygen-cutting provides quality surfaces  
and makes it possible to obtain accurate shapes in  
plate thicknesses of up to 100 mm and more. Thanks  
to the peculiar nature of the oxygen-cutting process,  
in which the oxygen jet acts as the cutting tool, even  
heavy cuts are accomplished with great ease and the  
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